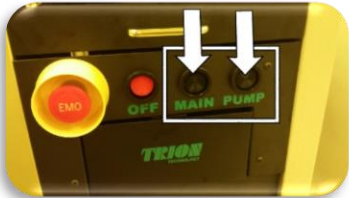
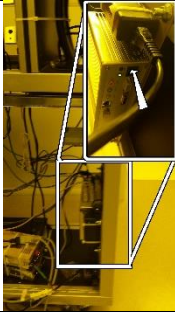


Trion RIE-ICP

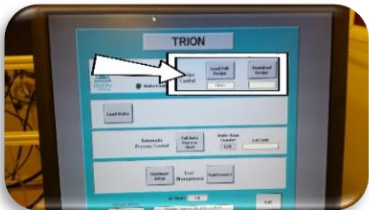
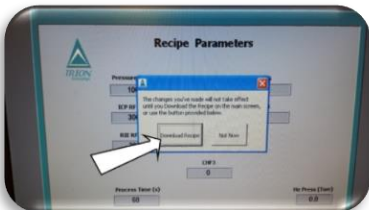
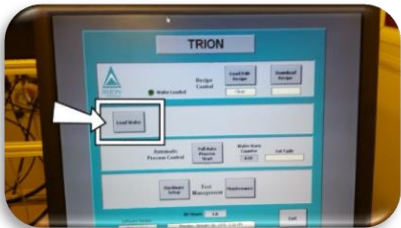
Standard Operating Procedure

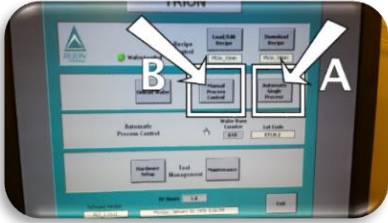

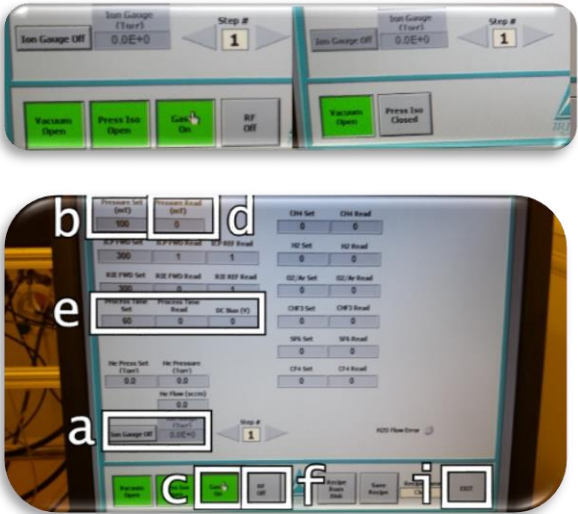
START UP

<p>STEP 1: Turn on Process Gases (Can only use Ar <i>or</i> O₂, not both.)</p>	
<p>STEP 2: If using Argon or Oxygen make sure the right PTC valve is opened under the right black gas box.</p>	 <p>The first photograph shows a close-up of a gas valve labeled 'ARGON VALVE' with a white rectangular box highlighting it. The second photograph shows a close-up of a gas valve labeled 'OXYGEN VALVE' with a white rectangular box highlighting it.</p>
<p>STEP 3: Unlock EMOS, on the front of unit and on right grey electrical box, labeled Trion 1.</p>	 <p>The first photograph shows the front panel of a Trion unit with a red button labeled 'EMO' highlighted by a white box and a white arrow pointing to it. The second photograph shows a grey electrical box with a red button highlighted by a white box and a white arrow pointing to it.</p>

STEP 4: Push main and pump buttons.	
STEP 5: Press Restart button located on the bottom of the PC, behind the front panel of the machine.	
STEP 6: Wait for computer to automatically open labview (PLC_1.11x1)	

PROCESS

<p>STEP 7: Go to load/edit recipe</p> <ol style="list-style-type: none"> a. Load recipe that is already saved b. Create New Recipe <ol style="list-style-type: none"> 1. Max number of steps for new recipe is 16 2. MAX POWER FOR BOTH ICP AND RIE IS 300W 	
STEP 8: Download recipe	
<p>STEP 9: Click Load Wafer</p> <ol style="list-style-type: none"> a. Wait for LL to vent b. Once it is vented hit cancel c. Load wafer (min size is 4 in, if you need smaller use Carrier wafer) 	
<p>NOTE: If you hit abort, program will freeze, if this happens do ctrl+alt+del, and close PLC_1.11x1</p>	

STEP 10: Chose Automatic Or Manual	
<p>A. Automatic</p> <p>a. Enter Name as lot code</p>	
<p>B. Manual</p> <p>a. If Ion Gauge is on, gases cannot be on. If you turn ion gauge on while gases are on the gases will shut off</p> <p>b. Pressure set between 5-200 mT</p> <p>c. Click gases on</p> <p>d. Wait for pressure to stabilize</p> <p>e. Set process time/ other parameters</p> <p>f. Click RF on</p> <p>g. After process run, click RF off</p> <p>h. Click gases off</p> <p>i. Click exit</p>	
STEP 11: Unload wafer (after unload there will be three purges)	

SHUT DOWN

STEP 1: Click Exit on main program window	
STEP 2: Shut down Computer	
STEP 3: Push in EMO on Front Panel	